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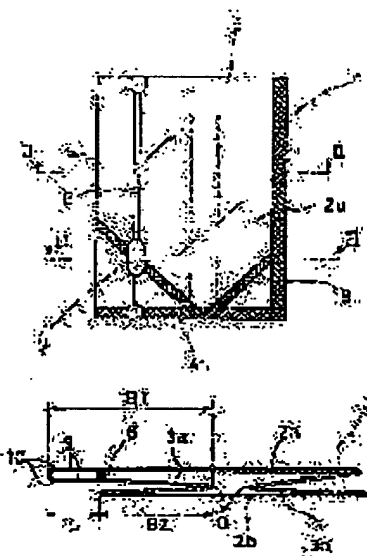
(54) BAG WITH LATERAL GASSET

(57)Abstract:

PURPOSE: To obtain a large opening and permit the bottom part of a bag to be folded easily by opening and closing a chuck of lateral gusset parts by a method wherein an opening part capable of opening and closing the lateral gussets is formed by a chuck provided between a wide projecting lateral gusset film and the body film of the bag opposite each other and an intersecting point of the V-shaped adhesive line and the chuck is pressed to form a flat part.

CONSTITUTION: A wide projection piece 9 is formed in such manner that the distance B1 to a folding edge from a folding central line 0 of one folding piece of a V-shaped folded part constituting a lateral gusset film 3a on one side is made longer by L than the distance B2 to a

folding edge from the folding central line of the other folding piece thereof, a synthetic resin chuck 6 of internal and external pawl type is provided between the lateral gusset film of this projection piece 9 and the body film 2a of a bag 1 opposite each other, an opening part capable of being closed is formed by the chuck 6 at the lateral gusset 3a on one side and a straight adhesive line 4 intersecting the V-shaped adhesive line 8 and parallel to the lower edge of the bag 1 is formed at the lower part thereof. An intersecting point of the V-shaped adhesive line 8 and the chuck 6 is pressed to form a flat part 7.



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